REVISED



(QTY: 2) BLADE SIGN | FACING SIDE A & B VIEW

SCALE: 1'' = 1' - 0''

Designer: T. Liverman Sales Rep: J. Mayer	QTY. 2	SIGN TYPE Blade Sign	DESCRIPTION D/F Blade Sign	INSTALL METHOD Horizontal member welded to Building	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes This	Mul	herins	EM	
Project Manager: SUBMITTAL DATE: <u>11/20/23</u>			2'-10"tall x 6'-1" long x 8"dp		includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and	Project Location: 1100 Ea	ast Marke	t, Philadelphia, PA 19107	
DATE REVISION 2: <u>01/31/24 GH</u> DATE					cannot be copied duplicated or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	SUBMITTED		APPROVED	
					All Components (빅L) Listed	DATE		CHIEF ENGINEER	DATE





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GELBERG SIGNS

SHEET NO.

ORIGINAL



(QTY: 2) BLADE SIGN | FACING SIDE A & B VIEW

SCALE: 1" = 1'-0"

Designer: T. Liverman Sales Rep: J. Mayer	QTY. 2	SIGN TYPE Blade Sign	DESCRIPTION D/F Blade Sign	INSTALL METHOD Horizontal member welded to Building	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other empiricable local code: This		Mulherins EM
Project Manager: SUBMITTAL DATE:			2'-10"tall x 6'-1" long x 8"dp		includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and	· ·	Project Location: 1100 East Market, Philadelphia, PA 19107
REVISION 2: 01/31/24 GH DATE APPROVED:					cannot be copied duplicated or manufactured in whole or part without written consent of GELBERG SIGNS, INC. All Components () Listed	SUBMITTED	DATE CHIEF ENGINEER



202.882.1580 fax gelbergsigns.com

SHEET NO.

DATE

GELBERG SIGNS





60808 Mulherins EM

Project Location: 1100 East Market, Philadelphia, PA 19107 | Contact: Nick Sita | Phone: 484-347-1140

Method Co.

Bill to: 1523 N. Front Street, Suite 300, Philadelphia, PA 19122 | Contact: Nick Sita | Phone: 484-347-1140

Submittal [Date: 11/20/23	Revision 1: 01/09/24 GH Revisi	on 2: 01/31/24 GH
QTY.	SIGN TYPE	DESCRIPTION	INSTALL METHOD
2	Blade Sign	D/F Blade Sign 2'-10"tall x 6'-1" long x 8"dp	Horizontal member welded to Building

APPROVED APPROVED AS NOTED REVISE AND RESUBMIT

SIGNATURE

PRINT NAME / DATE

DESIGN SPECIFICATIONS						
IBC	2018	with	F	PA	amendments	
ASCE	7-16	Minimur	n Design Lo	ads for	Buildings & Other Structures	
ACI	318-14	Building Code Requirements for Structural Concrete				
ANSI/AISC	360-16	Specifica	Specification for Stuctural Steel Buildings			
	D	ESIGN	I LOAD	S		
Wind	V =	115	mph			
Exposure	С					
Risk Cat.	П					
Grnd. Snow	Pg =	35	psf			





Professional Engineer PA PE Lic. #PE082030

MULHERINS SANS.OTF

ABCDEFGHIJKLMNOPQRSTUVWXYZ 1234567890

Colors:





Cabinet COLOR 1 Cabinet COLOR 2 SW 7674 Peppercorn SW 7674 Peppercorn with distressed texture. See reference images below:

GREEN Neon Message 1



Designer: T Liverman QTY. SIGN TYPE DESCRIPTION INSTALL METHOD This sign is intended to be	
Sales Rep: J. Mayer 2 Blade Sign D/F Blade Sign Horizontal member welded to Building Variant Electrical Code and/or National E	
Project Manager: 2'-10"tall x 6'-1" long x 8"dp Project Location: 1100 Fast Market Philadelphia PA 19107	07
SUBMITTAL DATE: 11/20/23 DATE	
REVISION 2: 01/31/24 GH DATE OFFERSIONS INC. SUBMITTED	

DESIGN SPECIFICATIONS					
IBC	2018	with	PA	amendments	
ASCE ACI	7-16 318-14	Minimur Building	n Design Loads fo Code Requireme	or Buildings & Other Structures	
ANSI/AISC	360-16	Specifica	Specification for Stuctural Steel Buildings		
	D	ESIGN	LOADS		
Wind	V =	115	mph		
Exposure	С				
Risk Cat.	П				
Grnd. Snow	Pg =	35	psf		





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BUILDING A - PLAN

Designer: T. Liverman Sales Rep: J. Mayer	SIGN LOCATION PLAN	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other annicable local codes. This	Mulherins EM
Project Manager: SUBMITTAL DATE: <u>11/20/23</u> DATE REVISION 2: <u>01/31/24 GH</u> DATE		includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and cannot be copied duplicated or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	Project Location: 1100 East Market, Philadelphia, PA 19107
APPROVED: DATE		All Components 🕕 Listed	DATE CHIEF ENGINEER

DESIGN SPECIFICATIONS					
IBC	2018	with		PA	amendments
ASCE	7-16	Minimur	n Design	Loads for E	Buildings & Other Structures
ACI	318-14	Building Code Requirements for Structural Concrete			
ANSI/AISC	360-16	Specifica	Specification for Stuctural Steel Buildings		
	D	ESIGN	I LOA	DS	
Wind	V =	115	mph		
Exposure	С				
Risk Cat.	Н				
Grnd. Snow	Pg =	35	psf		

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SHEET NO. 3

SOUTH ELEVATION - LUDLOW STREET

SCALE: 1/16'' = 1'-0''

- Blade Sign: Centered between top of blank off and bottom of blank off panel

DESIGN SPECIFICATIONS					
IBC	2018	with	PA	amendments	
ASCE	7-16	Minimur	n Design Loads for	Buildings & Other Structures	
ACI	318-14	Building Code Requirements for Structural Concrete			
ANSI/AISC	360-16	Specification for Stuctural Steel Buildings			
	D	ESIGN	LOADS		
Wind	V =	115	mph		
Exposure	С				
Risk Cat.	Н				
Grnd. Snow	Pg =	35	psf		

SOUTH ELEVATION - LUDLOW STREET

Designer: T. Liverman Sales Rep: J. Mayer	SOUTH ELEVATION	
Project Manager:		
SUBMITTAL DATE: 11/20/23 DATE		
REVISION 2: 01/31/24 GH DATE		
APPROVED:		

SCALE: NTS

This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other annicrable local ordes. This		Mulher	ins EM
includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and cannot be cogned duplicated or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	SUBMITTED	Project Location: 1100 East N	larket, Philadelphia, PA 19107
All Components 🕕 Listed		DATE	CHIEF ENGINEER

3		
-		
-		
-	DEGLO	
IBC	2018	with PA amendments
4665	7.10	
ASCE	7-16 318-14	Minimum Design Loads for Buildings & Other Structures
ANSI/AISC	360-16	Specification for Stuctural Steel Buildings
Mind	D	ESIGN LOADS
Exposure	V = C	115 mpn
Risk Cat.	ll Dot –	2E pcf
Grnd. Snow	Pg =	35 pst
	Contraction of the second seco	REGISTERED PROFESSIONAL JERE MURDOCH ENGINEER
	2399 J MANA	MURDOCH GIN STRUCTURE PROFESSIONALS A-2 NJ-34 ASQUAN, NJ 08736
	IBC ASCE ACI ANSI/AISC Wind Exposure Risk Cat. Grnd. Snow	USE STATES STATE

Jere Murdoch, PE Professional Engineer PA PE Lic. #PE082030

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DRAWING NO. 60808 SHEET NO. 5

SCALE: 1/16" = 1'-0"

Designer: T. Liverman Sales Rep: J. Mayer	EAST ELEVATION	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other apolicable local oodes. This	Mulherins EM
Project Manager: SUBMITTAL DATE: <u>11/20/23</u> DATE		includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and	Project Location: 1100 East Market, Philadelphia, PA 19107
REVISION 2: <u>01/31/24 GH</u> DATE APPROVED:		or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	SUBMITTED APPROVED CHIEF ENGINEER

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60808 SHEET NO.

6

DRAWING NO.

EAST ELEVATION - CHESTNUT WALK

	SCALE: NTS				
Designer: T. Liverman Sales Rep: J. Mayer	EAST ELEVATION	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other anglicable local codes. This		Mulherin	s EM
Project Manager: SUBMITTAL DATE: <u>11/20/23</u> DATE REVISION 2: 01/31/24 GH		onter upprover grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and cannot be copied duplicated or manufactured in whole or part	Project Locat	ion: 1100 East Marl	ket, Philadelphia, PA 19107
APPROVED: DATE		 without written consent of GELBERG SIGNS, INC. All Components	SUBMITTED	DATE	APPROVED CHIEF ENGINEER

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	and the second		5	No. of State

1				
-				
	DE SIG	N SPECII	FICATION	IS
IBC	2018	with	PA	amendments
SCE	7-16	Minimum De	sign Loads for B	uildings & Other Structures
ACI	318-14	Building Cod	e Requirements	for Structural Concrete
AISC	360-16	Specification	n for Stuctural St	eel Buildings
	D	ESIGN L	OADS	
	V =	115 m	ph	

С

П

Pg =

35 psf

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DRAWING NO. 60808 SHEET NO.

(QTY: 2) BLADE SIGN | FACING SIDE A & B VIEW

SCALE: 1'' = 1' - 0''

Designer: T. Liverman	QTY.	SIGN TYPE	DESCRIPTION	INSTALL METHOD	This sign is intended to be installed in accordance with the	Mulberins EM
Sales Rep: J. Mayer	2	Blade Sign	D/F Blade Sign	Horizontal member welded to Building	National Electrical Code and/or other applicable local codes. This	
Project Manager:			2'-10"tall x 6'-1" long x 8"dp		includes proper grounding and bonding of the sign.	Project Location: 1100 East Market, Philadelphia, PA 19107
SUBMITTAL DATE: 11/20/23					This design concept is the property of GELBERG SIGNS, INC and	
REVISION 2: 01/31/24 GH					or manufactured in whole or part without written consent of	
APPROVED:					All Components	d DATE APPROVED DATE

ESIG	N SPECI	FICATIO	VS				
18	with	PA	amendments				
16	Minimum D	esign Loads for E	Buildings & Other Structures				
-14	Building Coo	Building Code Requirements for Structural Concrete					
-16	Specificatio	Specification for Stuctural Steel Buildings					
D	ESIGN L	OADS					
=	115 m	nph					
2							
I							
=	35 p	sf					

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8

GELBERG SIGNS

Blade Sign | Mounting Detail

Scale: 3/4" = 1'-0"

Designer: T. Liverman Sales Rep: J. Mayer	QTY. 2	SIGN TYPE Blade Sign	DESCRIPTION D/F Blade Sign	INSTALL METHOD Horizontal member welded to Building	This sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This	Mulherins EM
Project Manager: SUBMITTAL DATE: <u>11/20/23</u> DATE REVISION 2: <u>01/31/24 GH</u> DATE			2'-10"tall x 6'-1" long x 8"dp cabinet		Cinitiappinctable grounding and includes proper grounding and bonding of the sign. This design concept is the property of GELBERG SIGNS, INC and cannot be copied duplicated or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	Project Location: 1100 East Market, Philadelphia, PA 19107
APPROVED: DATE		-			All Components 🕕 Listed	DATE CHIEF ENGINEER

ESIGN SPECIFICATIONS							
018	with	PA	amendments				
-16	Minimum De:	sign Loads for E	suildings & Other Structures				
8-14	Building Code	Building Code Requirements for Structural Concrete					
0-16	Specification	Specification for Stuctural Steel Buildings					
D	ESIGN LO	DADS					
/ =	115 m	ph					
С							
11							

35 psf

Scale: 3/4" = 1'-0"

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DRAWING NO. 60808 SHEET NO. 10

IBC 20 ASCE 7-ACI 318 ANSI/AISC 360

Wind	
Exposure	
Risk Cat.	
Grnd. Snow	

Ball Finial For 4" OD Round Post - Black

Black - Ball Finial for 4" OD Round Post

Black Semi Gloss Powder Painted Provides Decoration and Protection to your Sign Unit Specifications:

Fits: 4" OD Fluted & Smooth Posts Size: Height: 7.2" Width: 5.3" Color: Simi-gloss Black Material: Die-Cast Aluminum Finish: Polyester Powder-Coat Electrostatically Applied & Thermocured

Black Dark Bronze Dark Green Unpainted Verde Green

Blade Sign Mounting Detail

Scale: 3/4" = 1'-0"

Designer: T. Liverman	QTY.	SIGN TYPE	DESCRIPTION	INSTALL METHOD	This sign is intended to be installed in accordance with the requirements of Article 600 of the		Mulherins	s EM
Sales Rep: J. Mayer	2	Blade Sign	D/F blade Sign	Horizonial member welded to building	other applicable local codes. This			
Project Manager:			2'-10"tall x 6'-1" long x 8"dp cabinet		includes proper grounding and bonding of the sign.		Project Location: 1100 East Mark	et Philadelphia PA 19107
SUBMITTAL DATE: 11/20/23 DATE					This design concept is the property of GELBERG SIGNS, INC and cannot be conied duplicated			
REVISION 2: 01/31/24 GH DATE					or manufactured in whole or part without written consent of GELBERG SIGNS, INC.	SUBMITTED		
APPROVED.								AFFROVED
					All Components (UL) Listed		DATE	CHIEF ENGINEER

DESIGN SPECIFICATIONS							
2018	with	PA	amendments				
7-16	Minimum De	sign Loads for E	Buildings & Other Structures				
18-14	Building Code Requirements for Structural Concrete						
60-16	 Specification for Stuctural Steel Buildings 						
D	ESIGN L	OADS					
V =	115 m	ph					
С							
П							
Pg =	35 ps	sf					

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DRAWING NO. 60808 SHEET NO.

11

McMASTER-CARR ®

304 Stainless Steel Eyebolt

with Shoulder-for Lifting, 1/4"-20 Thread Size, 1-1/2" Thread Length

Application

Thread	
Size	1/4"-20
Length	1 1/2"
Shank Length	1 1/2"
Eye Diameter	3/4"
Vertical Capacity	500 lbs.
Eye Style	Closed
Eye Shape	Round
Material	304 Stainless Steel
Fastener Strength	ASTM Grada B8
Grade/Class	ASTM Grade Bo
Threading	Fully Threaded
Movement	Rigid
Specifications Met	ASTM A193
Overall Length	2 7/8"
Body Style	With Shoulder
RoHS	Not Compliant
REACH	REACH (EC 1907/2006) (06/10/2022, 224 SVHC) Compliant
DFARS	Specialty Metals Compliant (252.225-7009)
Country of Origin	United States
USMCA Qualifying	No
Schedule B	731815.2000
ECCN	EAR99

For Lifting

LOON

Also known as machinery eyebolts.

304 stainless steel eyebolts are more corrosion resistant than galvanized steel.

Note: Capacities listed are for vertical lifting only. Eyebolts with shoulder can be used for angular lifting up to 45°, but the capacities will be significantly reduced. For angular lifting, we recommend Hoist Rings.

Warning: Never use to lift people or items over people.

Steel Eyebolt with Shoulder for Lifting

Scale: NTS

Designer: T. Liverman	QTY.	SIGN TYPE	DESCRIPTION	INSTALL METHOD	This sign is intended to be installed in accordance with the		Mulhoring	
Sales Rep: J. Mayer	2	Blade Sign	D/F Blade Sign	Horizontal member welded to Building	requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This		Mumerma	
Project Manager:			2'-10"tall x 6'-1" long x 8"dp cabinet		includes proper grounding and bonding of the sign.	P	roject Location: 1100 East Mark	et Philadelphia PA 19107
SUBMITTAL DATE: 11/20/23 DATE					This design concept is the property of GELBERG SIGNS, INC and cannot be conied dunlicated			
REVISION 2: 01/31/24 GH DATE					or manufactured in whole or part without written consent of GELBERG SIGNS_INC			
					-	SOBIMITIED		APPROVED
APPROVED:					All Components (UL) Listed		DATE	CHIEF ENGINEER

DESIGN SPECIFICATIONS						
IBC	2018	with	PA	amendments		
	7.46					
ASCE	/-16	Minimum Design Loads for Buildings & Other Structures				
ACI	318-14	Building Code Requirements for Structural Concrete				
ANSI/AISC	360-16	Specification for Stuctural Steel Buildings				
	C	DESIGN	I LOADS			
Wind	V =	115	mph			
Exposure	С					
Risk Cat.	П					
Grnd, Snow	$P\sigma =$	35	nsf			

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drawing no.

SHEET NO.

GENERAL:

- 1. ALL MATERIALS AND WORK SHALL CONFORM TO THE REQUIREMENTS OF THE APPLICABLE INTERNATIONAL BUILDING CODE (IBC).
- 2. CONSTRUCTION METHODS AND PROJECT SAFETY: DRAWINGS AND SPECIFICATIONS REPRESENT THE FINISHED STRUCTURE AND DO NOT INDICATE METHODS, PROCEDURES, OR SEQUENCE OF CONSTRUCTION. TAKE NECESSARY PRECAUTIONS TO MAINTAIN AND ENSURE THE INTEGRITY OF THE STRUCTURE DURING CONSTRUCTION. THE EOR WILL NOT ENFORCE SAFETY MEASURES OR REGULATIONS. THE CONTRACTOR SHALL DESIGN, CONSTRUCT, AND MAINTAIN ALL SAFETY DEVICES AND SHALL BE SOLELY RESPONSIBLE FOR CONFORMING TO ALL LOCAL, STATE, AND FEDERAL SAFETY AND HEALTH STANDARDS, LAWS, AND REGULATIONS.
- THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS, ELEVATIONS AND SITE CONDITIONS PRIOR TO THE START OF CONSTRUCTION AND NOTIFY THE ENGINEER IMMEDIATELY OF ANY DISCREPANCIES OR INCONSISTENCIES THAT ARE FOUND. NOTED DIMENSIONS TAKE PRECEDENCE OVER SCALED DIMENSIONS. DO NOT SCALE DRAWINGS.
- 4. ALL OMISSIONS AND/OR CONFLICTS BETWEEN THE VARIOUS ELEMENTS OF THE WORKING DRAWINGS AND SPECIFICATIONS SHALL BE BROUGHT TO THE ATTENTION OF THE ENGINEER AND FIELD INSPECTOR. THE ENGINEER SHALL PROVIDE A SOLUTION PRIOR TO PROCEEDING WITH ANY WORK AFFECTED BY THE CONFLICT OR OMISSION.
- WHERE NO CONSTRUCTION DETAILS ARE SHOWN OR NOTED FOR ANY PART OF THE WORK, CONSTRUCT IN ACCORDANCE WITH THE STEEL CONSTRUCTION MANUAL, 14TH EDITION OR 2010 ALUMINUM DESIGN MANUAL.
- 6. WHEN A DETAIL IS IDENTIFIED AS TYPICAL, THE CONTRACTOR IS TO APPLY THIS DETAIL IN ESTIMATING AND CONSTRUCTION TO EVERY LIKE CONDITION WHETHER OR NOT THE REFERENCE IS REPEATED IN EVERY INSTANCE.
- 7. ANY CHANGE TO THE DESIGN AS SHOWN ON THE DRAWINGS REQUIRES PRIOR WRITTEN APPROVAL FROM DESIGN ENGINEER OF RECORD BEFORE CONSTRUCTION.
- 8. WORK PERFORMED IN CONFLICT WITH THE STRUCTURAL DRAWINGS OR APPLICABLE BUILDING CODE REQUIREMENTS SHALL BE CORRECTED AT THE EXPENSE OF THE CONTRACTOR.
- VERIFICATION: VERIFY ALL DIMENSIONS, ELEVATIONS, AND SITE CONDITIONS BEFORE STARTING WORK. NOTIFY THE EOR IMMEDIATELY OF ANY DISCREPANCIES.

EXISTING CONDITIONS:

- 1. IF EXISTING CONDITIONS ARE NOT AS DETAILED IN THIS DESIGN, THE INSTALLER SHALL CEASE WORK AND NOTIFY MURDOCH ENGINEERING IMMEDIATELY.
- 2. MURDOCH ENGINEERING WILL NOT BE PERFORMING ON-SITE INSPECTIONS OR VERIFICATIONS. IT IS THE RESPONSIBILITY OF THE INSTALLER, STRUCTURE OWNER, AND PROPERTY OWNER TO IDENTIFY EXISTING CONDITIONS AND CONTACT MURDOCH ENGINEERING WITH ANY DISCREPANCIES OR CONCERNS.
- 3. INSTALLER SHALL CONFIRM THE DIAMETER AND THICKNESS OF EXISTING MEMBERS AND NOTIFY MURDOCH ENGINEERING OF ANY DISCREPANCIES.
- 4. INSTALLER SHALL INSPECT AND CONFIRM THE QUALITY OF EXISTING STRUCTURE AS "IN GOOD REPAIR". IF THERE ARE ANY INDICATIONS THAT THIS IS NOT THE CASE, INSTALLER SHALL CEASE WORK IMMEDIATELY AND NOTIFY MURDOCH ENGINEERING.
- 5. ANY EXISTING INFORMATION SHOWN HAS BEEN FURNISHED BY THE PERSON(S) OR COMPANY THIS DOCUMENT WAS PREPARED FOR

(SEE TITLE BLOCK). MURDOCH ENGINEERING IN NO WAY CERTIFIES THIS INFORMATION AS "AS-BUILT". IF THERE IS ANY REASON TO BELIEVE THE EXISTING CONDITIONS DETAILED HEREIN ARE NOT ACCURATE, MURDOCH ENGINEERING SHALL BE NOTIFIED IMMEDIATELY.

STEEL

1. STEEL SHAPES SHALL CONFORM TO THE FOLLOWING:

ROUND HSS	ASTM A500, GR B	Fy=42 KSI MIN.
SQUARE/RECT HSS	ASTM A500, GR B	Fy=46 KSI MIN.
THREADED ROD	F1554 GR 55	Fy=55 KSI MIN.
STEEL PLATE STD.	ASTM A36 ASTM	Fy=36 KSI MIN.
PIPE	A53, GR B	Fy=35 KSI MIN.

2. BOLTS SHALL CONFORM TO ASTM A325 UNO.

- 3. BOLTS AND THREADED ROD SHALL BE HOT-DIP GALVANIZED PER ASTM F2329 UNO.
- 4. ANCHOR BOLTS SHALL CONFORM TO ASTM F1554 UNO.
- 5. NUTS SHALL CONFORM TO ASTM A563.
- 6. WASHERS SHALL CONFORM TO ASTM F844.
- 7. STEEL HARDWARE SHALL BE HOT-DIP GALVANIZED PER ASTM A153 UNO

8. WELDING:

- a. WELD STRUCTURAL STEEL IN COMPLIANCE WITH ANSI/AWS D1.1 AND AISC SPECIFICATION, CHAPTER J. WELDERS SHALL BE CERTIFIED AS REQUIRED BY GOVERNING CODE AUTHORITY. WELDING SHALL BE DONE BY ELECTRIC ARC PROCESS USING LOW-HYDROGEN ELECTRODES WITH SPECIFIED TENSILE STRENGTH NOT LESS THAN 70 KSI UNLESS NOTED OTHERWISE.
- b. ALL SHOP AND FIELD WELDS SHALL BE PERFORMED BY AN AWS OR ICC CERTIFIED WELDER WITH ACTIVE STATUS AT TIME OF WELDING
- c. UNLESS A LARGER WELD SIZE IS INDICATED, PROVIDE MINIMUM SIZE WELDS PER AISC SPECIFICATION, SECTION J2, TABLE J2.4
- d. BASE PLATES SHALL BE WELDED ON TOP AND BOTTOM WITH CONTINUOUS WELDS OF AT LEAST 1/4" (IF PLATE IS CUT TO FIT TUBE INTO PLATE)

The designs, details and specifications contained in this drawing are confidential. The recipients of this drawing hereby acknowledge and agree that it is the sole property of Murdoch Engineering and that they shall neither use nor reveal any of the designs, details and specifications contained in this drawing, outside of the contractual agreement expressed written permission from Murdoch Engineering.

Deviations from this drawing shall not be made without consulting Murdoch Engineering. In case of incongruities between drawings, specifications, and details included in contract documents, Murdoch Engineering shall decide which indication must be followed and their decision shall be final.

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ALUMINUM:

- 1. FABRICATE AND ERECT ALUMINUM IN COMPLIANCE WITH THE ALUMINUM ASSOCIATION (AA) 2010 ALUMINUM DESIGN MANUAL (ADM) 1, THE SPECIFICATIONS FOR ALUMINUM SHEET METAL WORK (ASM35), AND IBC CHAPTER 20.
- PIPE AND TUBE SHALL BE 6061-T6 PER ASTM B241 OR B429 WITH Ftu=38 KSI MIN, Fty=35 KSI MIN, Ftuw=24 KSI MIN, Ftyw=15 KSI MIN.
- STD STRUCTURAL PROFILES SHALL BE 6061-T6 PER B308 WITH Ftu=38 KSI MIN, Fty=35 KSI MIN, Ftuw=24 KSI MIN, Ftyw=15 KSI MIN.
- 4. SHEET AND PLATE SHALL BE 6061-T6 PER ASTM B209 WITH Ftu=42 KSI MIN, Fty=35 KSI MIN, Ftu=24 KSI MIN, Ftyw=15 KSI MIN.
- 5. EXTRUSIONS SHALL BE 6061-T6 PER ASTM B241 OR B429 WITH Ftu=38 KSI MIN, Fty=35 KSI MIN, Ftuw=24 KSI MIN, Ftyw=15 KSI MIN.
- ALL SHOP AND FIELD WELDS SHALL BE PERFORMED BY AN AWS OR ICC CERTIFIED WELDER WITH CURRENT STATUS AT TIME OF WELDING
 UNLESS A LARGER WELD SIZE IS INDICATED, PROVIDE MINIMUM SIZE WELD PER ADM. ALL ALUMINUM
- . UNLESS A LARGER WELD SIZE IS INDICATED, PROVIDE MINIMUM SIZE WELD PER ADM. ALL ALUMINUM WELDED JOINTS SHALL HAVE WELD SIZES OF AT LEAST 1_4 INCH
- 8. FILLET WELDS SHALL NOT EXCEED THINNEST MEMBER WALL THICKNESS JOINED.
- 9. ALUMINUM WELD FILLER SHALL BE 5356 ALLOY
- 10. WELDING PROCESS GMAW OR GTAW SHALL BE IN ACCORDANCE WITH AWS D1.2 $^-$
- 11.ALUMINUM CHANNEL LETTERS SHALL BE CONSTRUCTED OF 0.090" RETURNS AND 0.125" BACKS MINIMUM, UNLESS A LARGER SIZE IS INDICATED ON DRAWINGS. THIS NOTE SHALL SUPERCEDE DRAWING DETAILS.
- 12. PROVIDE NEOPRENE GASKET BETWEEN DISSIMILAR METALS TO PREVENT GALVANIC CORROSION
- 13.ALUMINUM DIRECTLY EMBEDDED INTO CONCRETE SHALL BE CAPPED AT BOTTOM AND COATED WITH BITUMINOUS COATING OR POLYURETHANE WHERE IN CONTACT WITH CONCRETE.
- 14. FASTENERS BETWEEN DISSIMILAR METALS SHALL BE STAINLESS STEEL 316.

SCOPE OF WORK:

1. LIMITS OF LIABILITY TO EXTEND ONLY TO THE QUANTITY INDICATED. ATTEMPTS IN PART OR IN WHOLE TO INSTALL GREATER QUANTITIES THAN THOSE SPECIFIED WITHOUT CONSULTING MURDOCH ENGINEERING SHALL VOID ALL PROFESSIONAL LIABILITY AND COVERAGE.

